



Lessons learned in ELS design and construction: Implementation of GEO Publication No. 1/2023 Water tightness and Strut preloading

GEO Publication No. 1/2023

Deep Excavation Design and Construction



Geotechnical Engineering Office
Civil Engineering and Development Department
The Government of the Hong Kong
Special Administrative Region



20 Dec 2024
Ir Dr Gavin Seng-Huat TOH


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GEO Publication No. 1/2023

- First published: January 2024
- Updated version of GEO Publication No. 1/90
- A standard of good practice for excavation and lateral support (ELS) design


GEO Publication No. 1/2023

Deep Excavation Design and Construction




Geotechnical Engineering Office
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The Government of the Hong Kong
Special Administrative Region

Review Report on Design Methods for Excavations

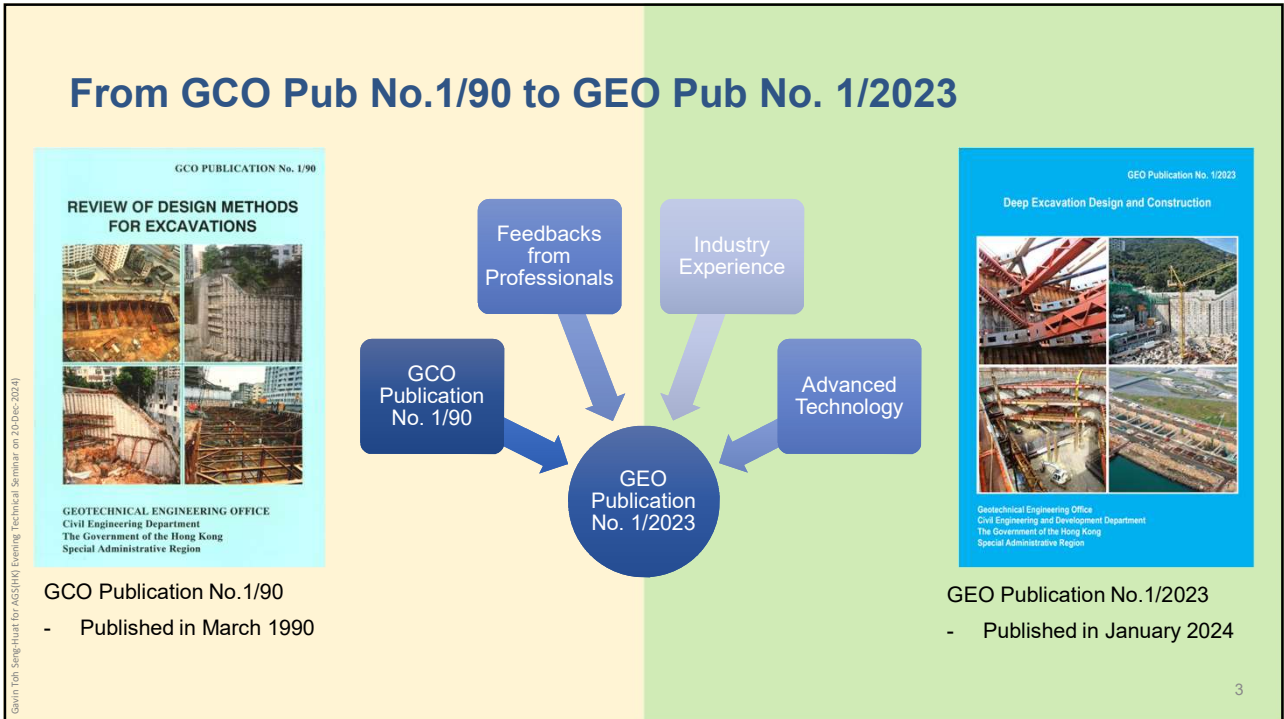


Task Force on Review of Design Methods for Excavations
Geotechnical Division, The Hong Kong Institution of Engineers

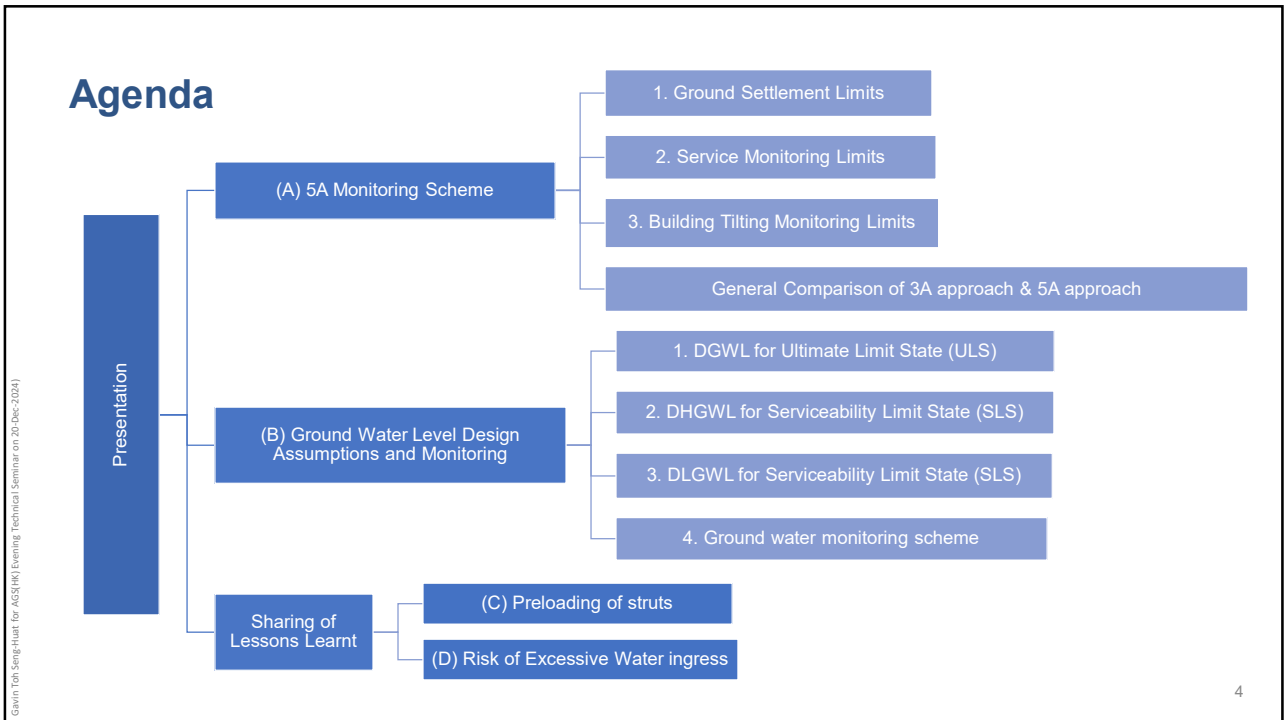
August 2021



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(A) 5A Monitoring Scheme

1. Ground settlement monitoring
2. Service monitoring
3. Building tilting monitoring

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1. Ground Settlement Limits

In PNAP APP-137
(Prior to 29-Nov-2024)

	Alert	Alarm	Action
Ground settlement	12mm	18mm	25mm
	(50% of action limit)	(75% of action limit)	

- 3A Approach
- Alert – Alarm – Action
- Action level usually 25mm
→ for all types of works
→ not related to the depth of excavation
- Typical value usually adopted in projects

(A) 5A Monitoring Scheme

In GEO Pub. No. 1/2023

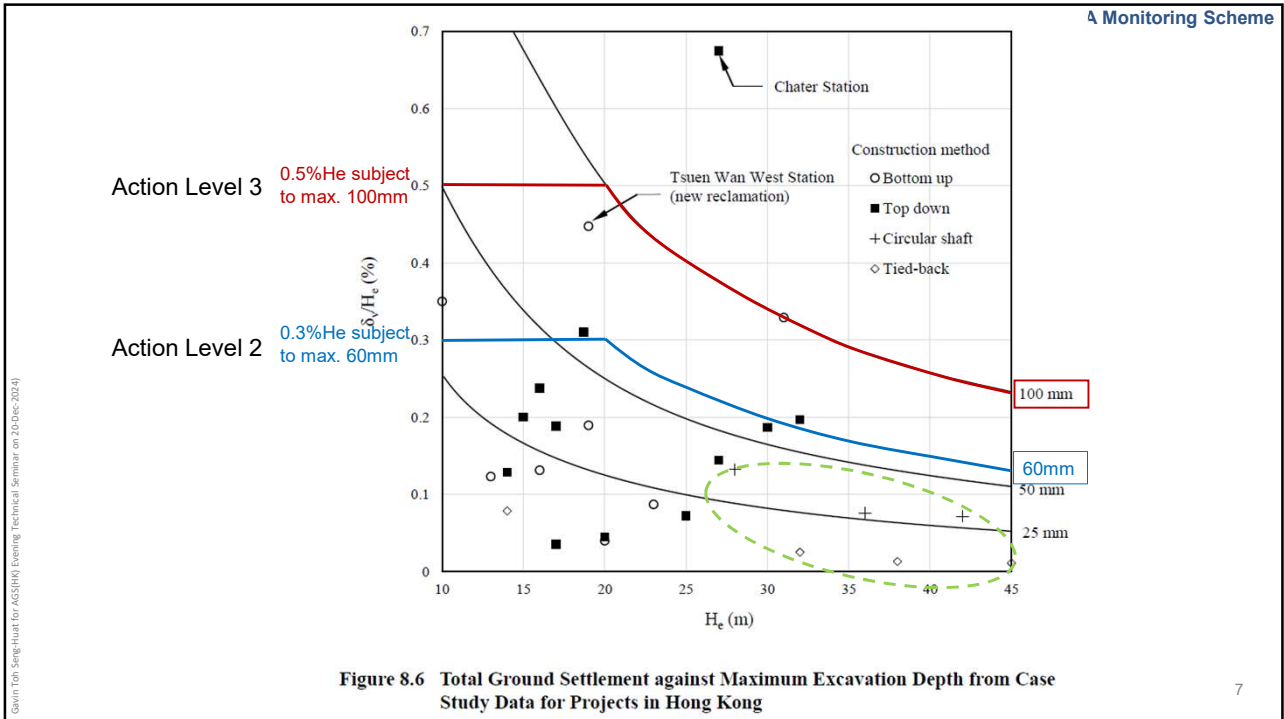
Instrument	Criterion	Alert	Alarm	Action ⁽⁴⁾		
				Level 1	Level 2	Level 3
Ground monitoring marker ⁽¹⁾	Total settlement	10 mm	15 mm	20 mm	0.3%H _e ⁽²⁾ subject to a range of 25 mm to 60 mm	0.5%H _e ⁽²⁾ subject to a range of 30 mm to 100 mm
Services monitoring marker ⁽²⁾	Angular distortion	1:600	1:500	1:400	1:350	1:300
Building monitoring marker ⁽³⁾	Angular distortion	1:1000	1:750	1:600	1:550	1:500

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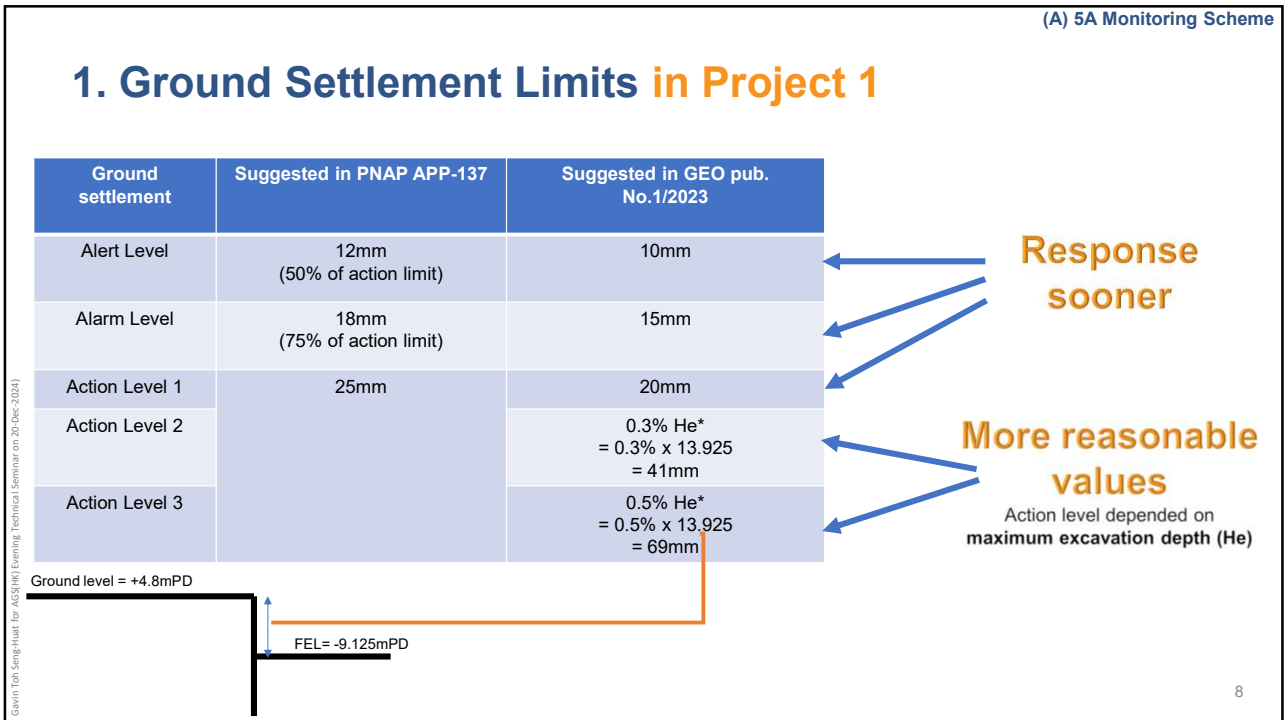
- 5A Approach
- Alert – Alarm – Action level 1 – Action level 2 – Action level 3
- Each Action Level had a set of well-defined responses
- Action level depended on maximum excavation depth (He)

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2. Service Monitoring Limits

In PNAP APP-137
(Prior to 29-Nov-2024)

	Alert	Alarm	Action
Services settlement	12mm	18mm	25mm
	(50% of action limit)		(75% of action limit)
Services angular distortion	1:600	1:450	1:300

- 3A Approach
- Alert – Alarm – Action
- Typical value usually adopted in projects

(A) 5A Monitoring Scheme

In GEO Pub. No. 1/2023

Instrument	Criterion	Alert	Alarm	Action ⁽¹⁾		
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- 5A Approach
- Alert – Alarm – Action level 1 – Action level 2 – Action level 3
- serviceability of underground services
 - e.g. water mains / cooling mains / gas mains / sewage pipes / cable ducts
- No recommended limits for utility settlement

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2. Service Monitoring Limits

(A) 5A Monitoring Scheme

Service angular distortion	Suggested in PNAP APP-137	Suggested in GEO pub. No.1/2023
Alert Level	1:600	1:600
Alarm Level	1:450	1:500
Action Level 1	1:300	1:400
Action Level 2		1:350
Action Level 3		1:300

Same Value

Reference from WSD:
“...differential settlement affecting water mains made of different materials should be controlled within a range of 1:400 to 1:200.....”

Response sooner

Increase review frequency

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3. Building Tilting Monitoring Limits

In PNAP APP-137
(Prior to 29-Nov-2024)

	Alert	Alarm	Action
Building tilting	1:1000	1:750	1:500

- 3A Approach
- Alert – Alarm – Action
- Typical value usually adopted in projects

In GEO Pub. No. 1/2023

Instrument	Criterion	Alert	Alarm	Action ⁽¹⁾		
				Level 1	Level 2	Level 3
Ground monitoring marker ⁽¹⁾	Total settlement	10 mm	15 mm	20 mm	0.3%H _e ⁽²⁾ subject to a range of 25 mm to 60 mm	0.5%H _e ⁽²⁾ subject to a range of 30 mm to 100 mm
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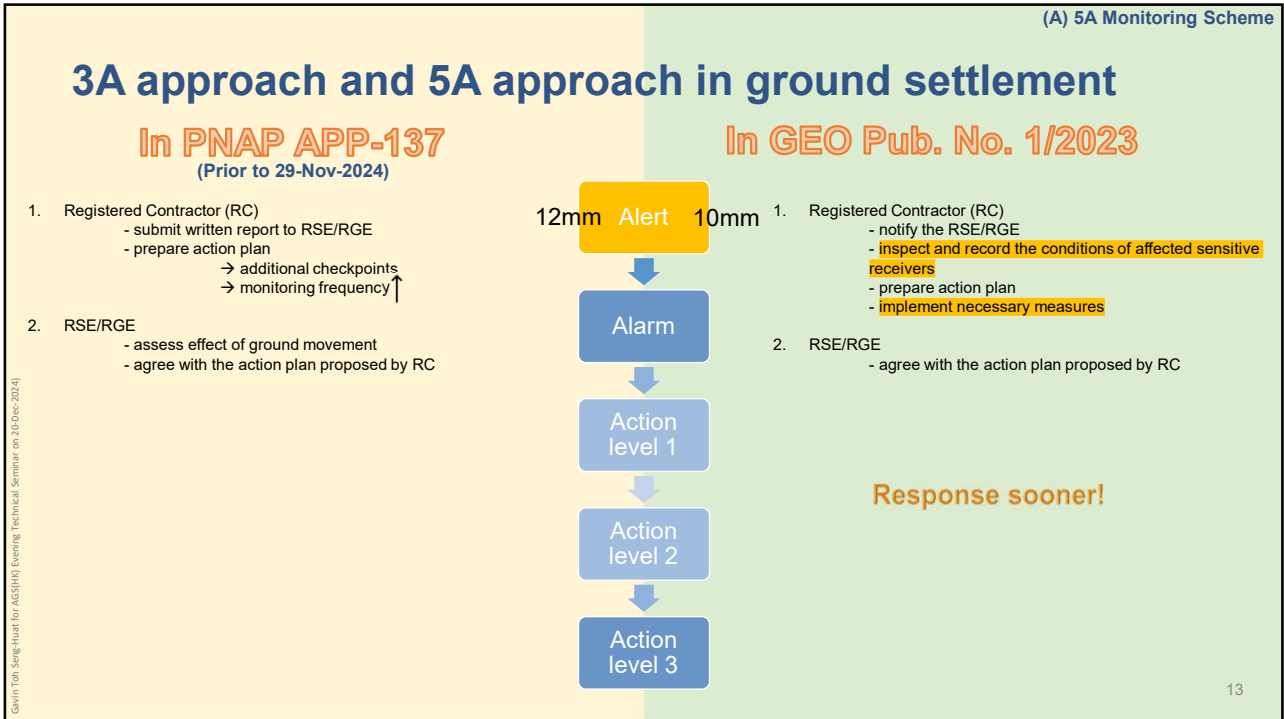
- 5A Approach
- Alert – Alarm – Action level 1 – Action level 2 – Action level 3
- relevant stakeholders should be consulted at an early stage

3. Building tilting monitoring limits in Project 1

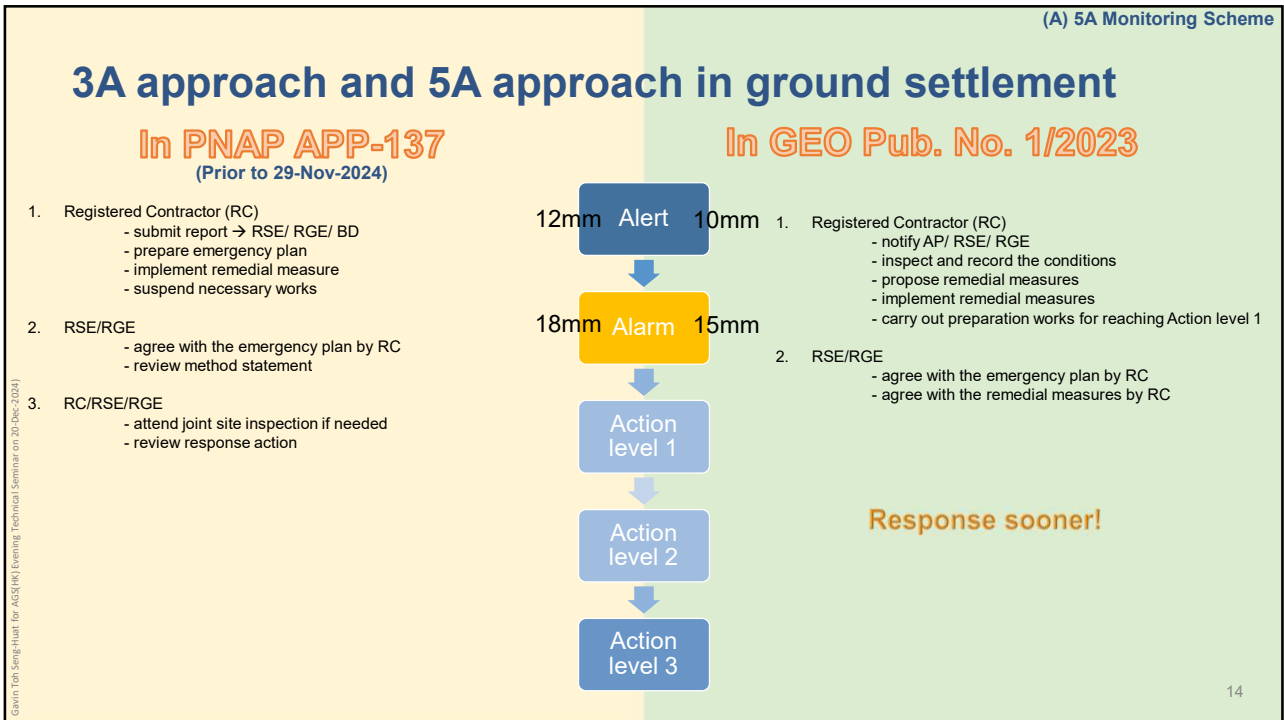
Service angular distortion	Suggested in PNAP APP-137 (Prior 29-Nov-24)	Suggested in GEO pub. No.1/2023
Alert Level	1:1000	1:1000
Alarm Level	1:750	1:750
Action Level 1	1:500	1:600
Action Level 2	1:500	1:550
Action Level 3		1:500

Same Value

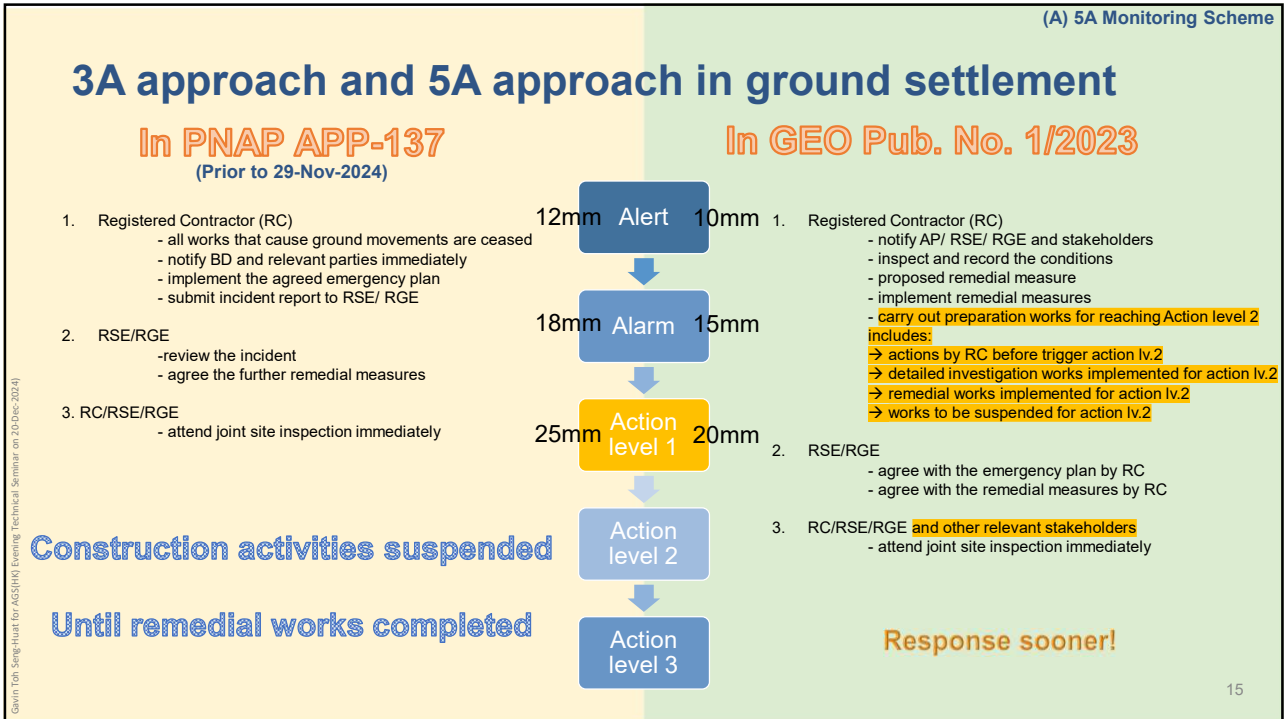
Increase review frequency



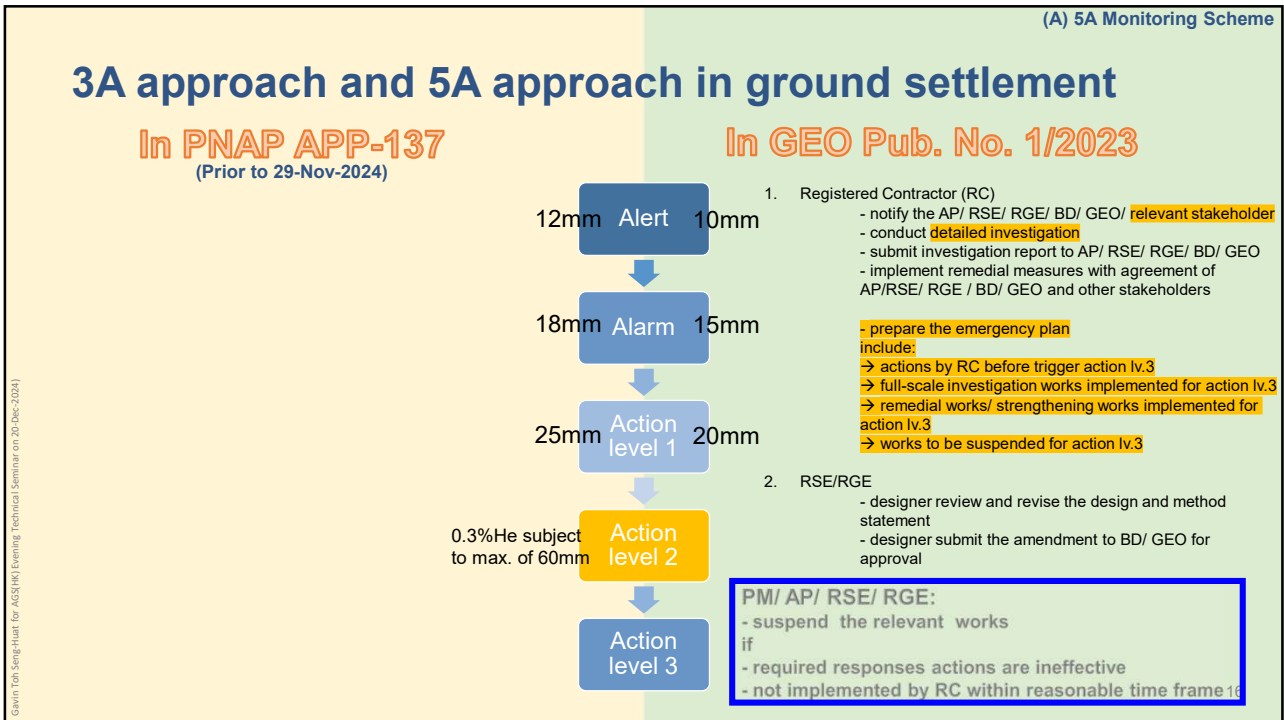
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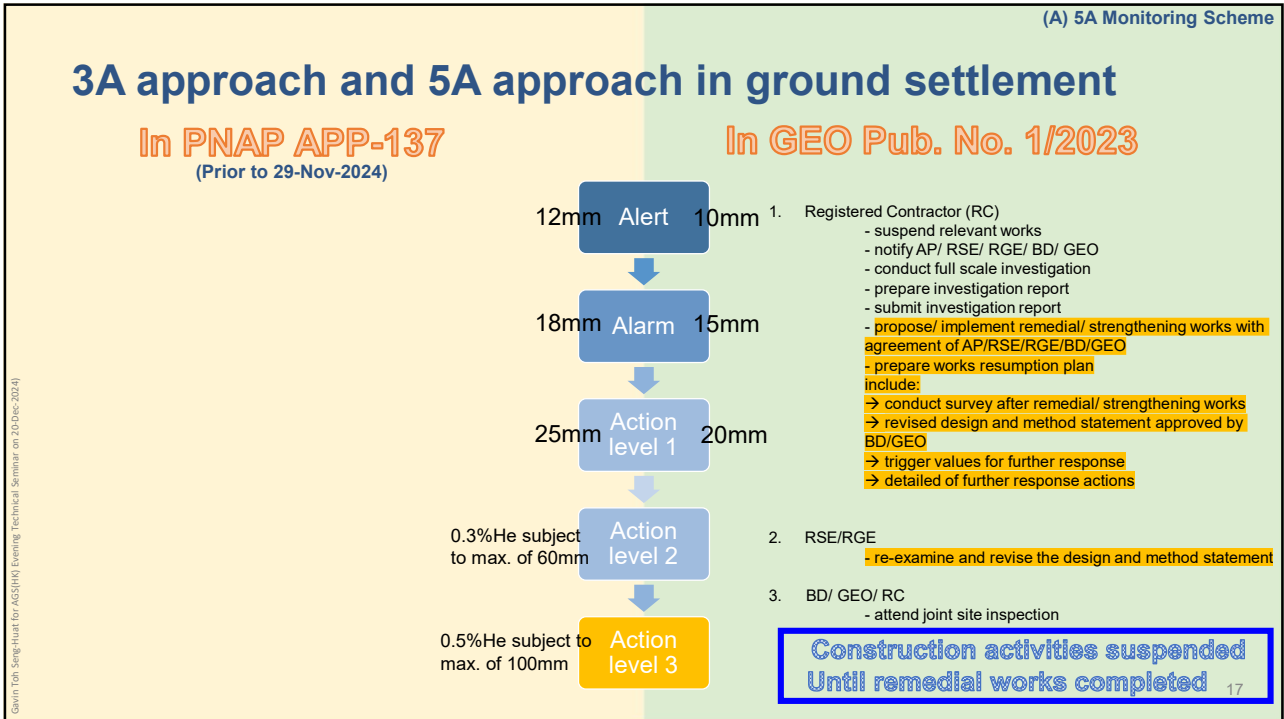
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(A) 5A Monitoring Scheme

5A Table for the Monitoring Works in Approved Submission

TABLE 1 – THE PROPOSED ALERT LEVEL, ALARM LEVEL AND ACTION LEVEL 1 TO 3 FOR GROUND/SERVICES/BUILDING MONITORING ARE:

INSTRUMENT TYPE	CRITERION	ALERT	ALARM	ACTION			MONITORING FREQUENCY
				LEVEL 1	LEVEL 2	LEVEL 3	
GROUND SETTLEMENT MARKER (GS1–GS35)	TOTAL SETTLEMENT/ HEAVING	10mm	15mm	20mm	41mm	69mm	DAILY
UTILITIES MONITORING MARKER (UTM1–UTM28; UTM37–UTM44)	TOTAL SETTLEMENT	10mm	15mm	20mm	41mm	69mm	DAILY
	ANGULAR DISTORTION	1:600	1:500	1:400	1:350	1:300	
UTILITIES MONITORING MARKER (UTM1–UTM5)	RESULTANT MOVEMENT	10mm	15mm	20mm	41mm	69mm	DAILY
	RESULTANT ANGULAR DISTORTION	1:600	1:500	1:400	1:350	1:300	
BUILDING TILTING MARKER (TM1–TM2)	ANGULAR DISTORTION	1:1000	1:750	1:600	1:550	1:500	DAILY
VIBRATION MONITORING POINT (VP1–VP21, VP26)	PEAK PARTICLE VELOCITY	5mm/s	7.5mm/s	15mm/s			DAILY

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(B) Ground Water Level Design Assumptions and Monitoring

1. DGWL for ULS
2. DHGWL for SLS
3. DLGWL for SLS
4. GWL monitoring

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(B) Ground Water Level Design Assumptions and Monitoring

Design Ground Water Level assumption in ULS/ SLS

Common practice

Design Ground Water Level

DGWL for ULS

DGWL for SLS

Figure 6.7 Illustrative Guidance for the Determination of DGWL

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DGWL for Ultimate Limit State (ULS)

DHGWL for Serviceability Limit State (SLS)

DLGWL for Serviceability Limit State (SLS)

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(B) Ground Water Level Design Assumptions and Monitoring

1. DGWL for Ultimate Limit State (ULS)

DGWL for ULS

DHGWL for SLS

DLGWL for SLS

Figure 6.7 Illustrative Guidance for the Determination of DGWL.

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Why? For all structural checking (include wall capacity, Strut size and capacity)

What? • Highest GWL anticipate during ELS works

How? • Based on **site-specific** field measurement of GWL
• Consider **topography/ hydrogeological** conditions (e.g., perched water table)

Suggestion in GEO no.1/2023 • For GWL **higher** than FEL
ULS Level = Measured highest GWL + 1 to 2m

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(B) Ground Water Level Design Assumptions and Monitoring

1. DGWL for Ultimate Limit State (ULS) in Project 1

DGWL for ULS

DHGWL for SLS

DLGWL for SLS

DGWL in ULS design	level	notes
Highest measured groundwater level (HMGWL)	+1.87mPD	
Extreme sea level from Port Work Design Manual For Return Period = 50 years	+3.66mPD	- Adopted in 1 st amendment in Aug 2023 (3A scheme)
GEO Publication No.1/2023	ULS Level = HMGWL + (1 to 2m) = +2.87mPD to +3.87mPD (Thus, +3.66mPD is adopted)	- Adopted in 6 th amendment in Oct 2024 (5A scheme)

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2. DHGWL for Serviceability Limit State (SLS)

DGWL for ULS

DHGWL for SLS

DLGWL for SLS

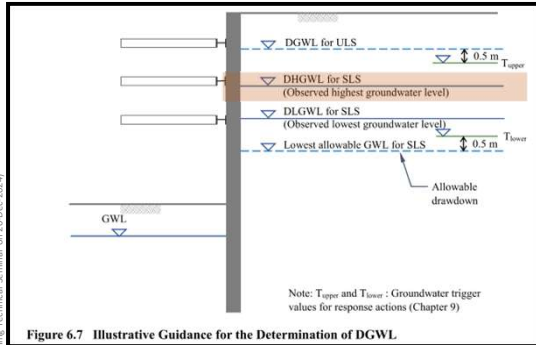


Figure 6.7 Illustrative Guidance for the Determination of DGWL

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Why?

For **ground settlement** and **pile wall deflection** due to excavation works assessment at **high** water level

What?

Realistic estimation of highest GWL under **normal** scenarios during ELS works

How?

• Based on **site-specific** field measurement of GWL

2. DHGWL for Serviceability Limit State (SLS) in Project 1

DGWL for ULS

DHGWL for SLS

DLGWL for SLS

DGWL in SLS design	GWL	Notes
Highest measured groundwater level	+1.87mPD	
Extreme sea level from Port Work Design Manual For Return Period = 5 years	+3.03mPD	- Adopted in 1 st amendment in Aug 2023
GEO Publication No.1/2023	+1.90mPD	- Adopted in 6 th amendment in Oct 2024 - Supported by over 1 year ground water monitoring record

In adopting the DHGWL for SLS models

Not be overly conservative

- Especially for the excavations with **preloading works**
- The reaction of preload = **combined action of soil and water** of retained side of excavation
- If designed preloading force **larger** than required
 - Overstress the retained side
 - Unfavorable to the pile wall (deflection and capacity)

[from GEO Pub. No. 1/2023]

(B) Ground Water Level Design Assumptions and Monitoring

3. DLGWL for Serviceability Limit State (SLS)

DGWL for ULS

DHGWL for SLS

DLGWL for SLS

Note: T_{upper} and T_{lower} : Groundwater trigger values for response actions (Chapter 9)

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Why? For acceptable **ground settlement** caused by **GWL drawdown** outside the excavation assessment

What? • **Lowest recorded GWL**

How? • Based on **site-specific** field measurement of **GWL**

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(B) Ground Water Level Design Assumptions and Monitoring

3. DLGWL for Serviceability Limit State (SLS) in Project 1

DGWL for ULS

DHGWL for SLS

DLGWL for SLS

Note: T_{upper} and T_{lower} : Groundwater trigger values for response actions (Chapter 9)

Example of adopting DLGWL for SLS

Lowest measured groundwater level on-site = +0.94mPD

Design low groundwater level for SLS [DLGWL for SLS] = +0.94mPD

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4. Ground water monitoring scheme

Common Practice

3A limit	Standpipe water drawdown
Alert level	0.3m
Alarm level	0.5m
Action level	1m

(B) Ground Water Level Design Assumptions and Monitoring

In GEO Pub. No. 1/2023

T_{upper} Trigger level for ULS
→ 0.5m below the DGWL for ULS

T_{lower} Trigger level for SLS
→ 0.5m above the lowest allowable GWL for SLS

Note: T_{upper} and T_{lower} : Groundwater trigger values for response actions (Chapter 9)

Figure 6.7 Illustrative Guidance for the Determination of DGWL

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4. Ground water monitoring scheme

Common Practice

GWL exceeding Action Level → Suspend the work

(B) Ground Water Level Design Assumptions and Monitoring

In GEO Pub. No. 1/2023

Reaching Action Level / Trigger Level

GWL exceeding Trigger Levels

- Sudden ingress of excessive groundwater → Suspend the work / Implement agreed response actions
- Change in GWL caused ground settlement → Implement agreed response actions
- No other impacts → Implement agreed response actions

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4. Ground water monitoring scheme in Project 1

Example adopting upper trigger level, lower trigger level and the lowest allowable GWL for SLS

T_{upper}

Design ground water level for ULS = +3.66mPD

$$\begin{aligned} T_{upper} &= \text{DGWL for ULS} - 0.5\text{m} \\ &= +3.66 - 0.5 \\ &= +3.16\text{mPD} \end{aligned}$$

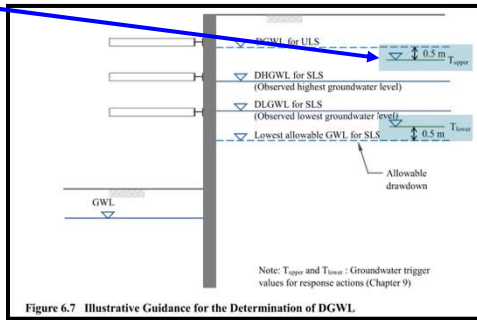


Figure 6.7 Illustrative Guidance for the Determination of DGWL

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4. Ground water monitoring scheme in Project 1

Example adopting upper trigger level, lower trigger level and the lowest allowable GWL for SLS

T_{upper}

Design ground water level for ULS = +3.66mPD

$$\begin{aligned} T_{upper} &= \text{DGWL for ULS} - 0.5\text{m} \\ &= +3.66 - 0.5 \\ &= +3.16\text{mPD} \end{aligned}$$

T_{lower}

Lowest measured ground water level = +0.94mPD

Design low ground water level for SLS = +0.94mPD

Allowable water drawdown that superimposed in our design = 1.5m

Lowest allowable GWL for SLS = +0.94 - 1.5 = -0.56mPD

T_{lower}
= lowest allowable GWL for SLS + 0.5
= -0.56 + 0.5 = -0.06mPD

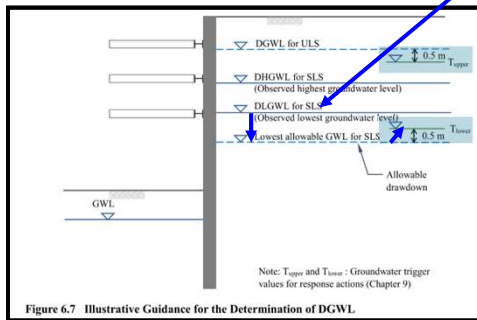


Figure 6.7 Illustrative Guidance for the Determination of DGWL

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4. Ground water monitoring scheme in Project 1

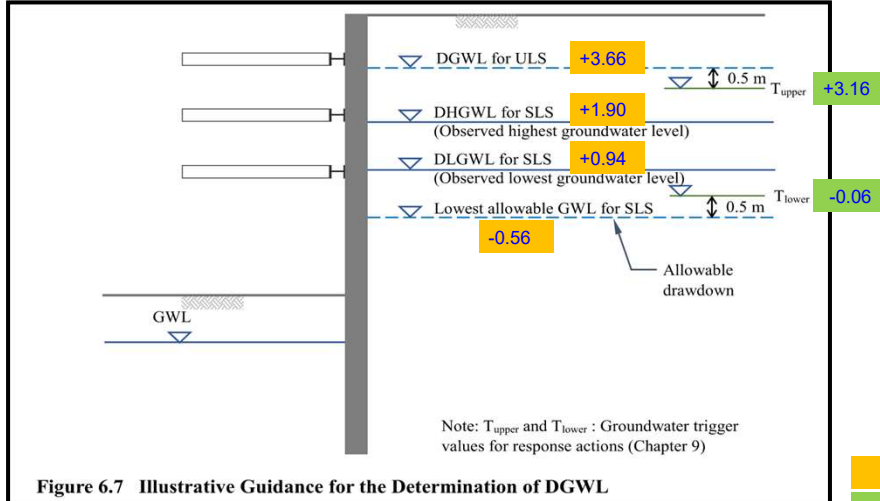


Figure 6.7 Illustrative Guidance for the Determination of DGWL

For design
For monitoring

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Trigger Levels for Standpipe Ground Water Monitoring in Approved Submission

TABLE 2A – THE PROPOSED TRIGGER LEVELS FOR GROUND WATER MONITORING BY STANDPIPE ARE:

STANDPIPE	CRITERION	TRIGGER LEVEL (mPD)	MONITORING FREQUENCY	LOWEST MEASURED GROUND WATER LEVEL /DESIGN LOW GROUND WATER LEVEL (mPD)	ALLOWABLE GROUND WATER LEVEL (mPD)
SP1-SP13	WATER RISE UP (T_{upper})	+3.16	DAILY	N/A	+3.66 (HIGHEST)
SP1	WATER DRAWDOWN (T_{lower})	+0.29	DAILY	+1.29	-0.21 (LOWEST)
SP2		+0.20		+1.20	-0.30 (LOWEST)
SP3		-0.06		+0.94	-0.56 (LOWEST)
SP4		+0.21		+1.21	-0.29 (LOWEST)
SP5		+0.21		+1.21	-0.29 (LOWEST)
SP6		+0.15		+1.15	-0.35 (LOWEST)
SP7		+0.29		+1.29	-0.21 (LOWEST)
SP8		+0.29		+1.29	-0.21 (LOWEST)
SP9		+0.21		+1.21	-0.29 (LOWEST)
SP10		+0.21		+1.21	-0.29 (LOWEST)
SP11		-0.06		+0.94	-0.56 (LOWEST)
SP12		+0.21		+1.21	-0.29 (LOWEST)
SP13		-0.05		+0.95	-0.55 (LOWEST)

DESIGN HIGH GROUND WATER LEVEL (DHGWL) IS +1.9mPD.
 DESIGN LOW GROUND WATER LEVEL (DLGWL) IS AS SHOWN IN TABLE 2A AND 2B.
 DESIGN GROUND WATER LEVEL FOR ULS IS +3.66mPD.
 T_{upper} = 0.5m BELOW DESIGN GROUND WATER LEVEL FOR ULS DESIGN
 T_{lower} = 0.5m ABOVE LOWEST ALLOWABLE GROUND WATER LEVEL FOR SLS DESIGN

Trigger Levels for Piezometer Monitoring Works in Approved Submission

30 OCT 2024

TABLE 2B – THE PROPOSED TRIGGER LEVELS FOR GROUND WATER MONITORING BY PIEZOMETER ARE:

PIEZOMETER	CRITERION	TRIGGER LEVEL (m)	MONITORING FREQUENCY	LOWEST MEASURED GROUND WATER LEVEL /DESIGN LOW GROUNDWATER LEVEL (mPD)	LOWEST ALLOWABLE PIEZOMETRIC HEAD (m)	PIEZOMETER TIP LEVEL (mPD)	SOIL TYPE AT TIP LEVEL
SP1	PIEZOMETRIC HEAD DROP (*Tower2)	5.89	DAILY	+1.29	6.39	-31.10	CDG
SP2		5.40		+1.20	5.90	-35.73	
SP3		0.87		+0.94	1.37	-51.90	
SP4		3.67		+1.21	4.17	-46.94	
SP5		2.71		+1.21	3.21	-54.27	
SP6		4.74		+1.15	5.24	-47.28	
SP7		4.64		+1.29	5.14	-38.61	
SP8		4.64		+1.29	5.14	-46.52	
SP9		3.95		+1.21	4.45	-54.27	
SP10		2.71		+1.21	3.21	-54.27	
SP11		2.31		+0.94	2.81	-54.65	
SP12		3.40		+1.21	3.90	-41.10	
SP13		3.68		+0.95	4.18	-29.00	

TOWER

Current situation in Project 1

In our latest submission using GEO Publication No.1/2023,



土木工程拓展署 土力工程處
Geotechnical Engineering Office
Civil Engineering and
Development Department



No further comments!

Private UU Companies

(C) Preloading of Struts

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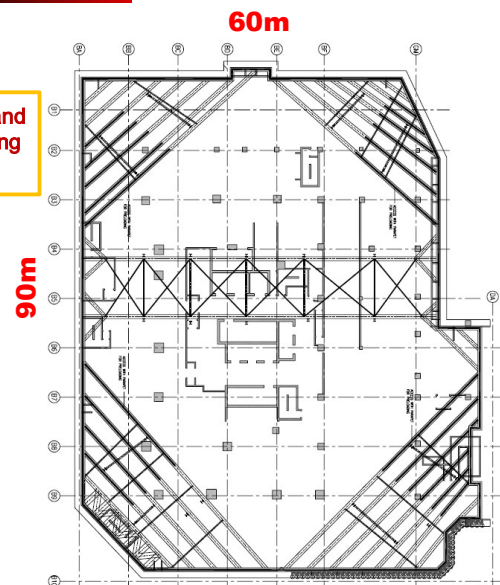
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Safe preloading sequence

Some key considerations:

- Struts are often designed to be preloaded to control deformation.
- Strut arrangement could be – cross horizontal, corner, or raking struts.
- Preloading of different strut arrangement of strut is critical to ensure safe transfer of load.
- In area of unbalanced load, preloading magnitude need to be considered in the ELS design.
- To remove the strut, the loading in the strut must be released in a safely manner.

What would be a practical and safe sequence of pre-loading one layer of the shoring?

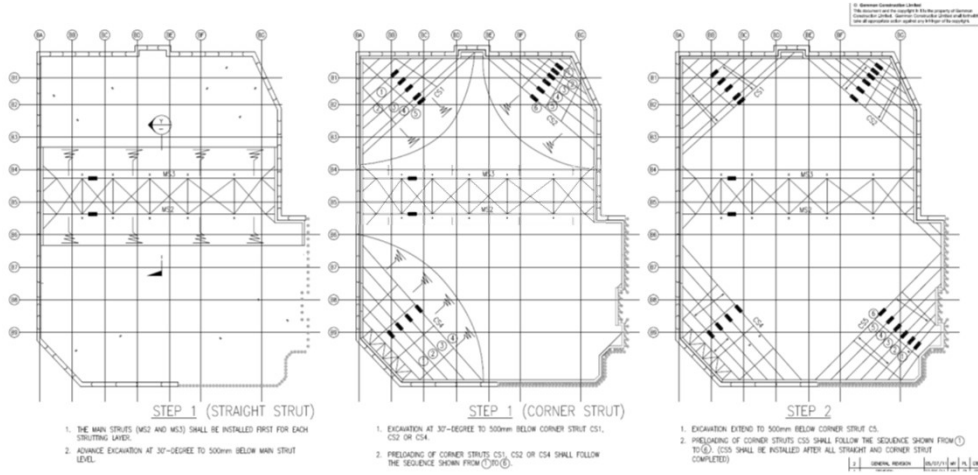


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Safe preloading sequence

Safe preloading sequence at each layer

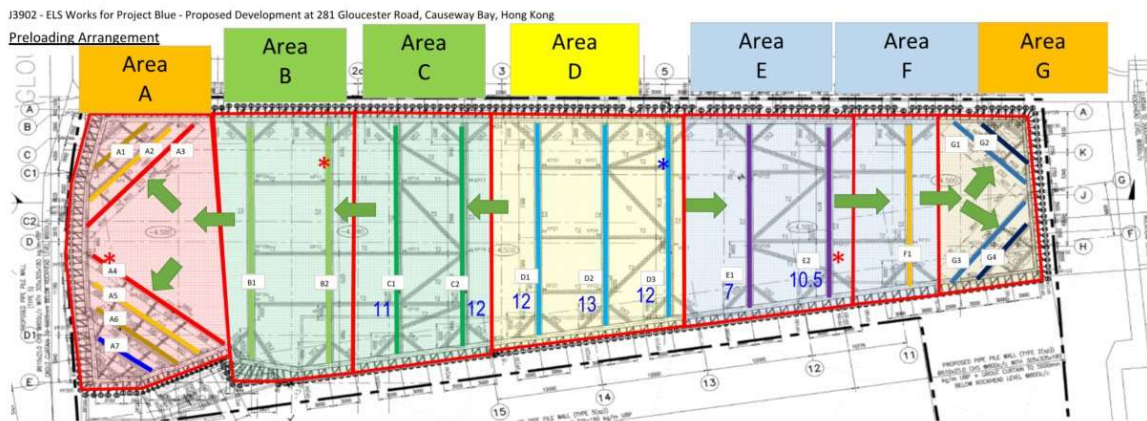


⚠ Pre-loading Sequence – watch out when pre-loading corners struts

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Safe preloading sequence

Preloading sequence at each layer



Preload Sequence:
D > C & E > B & F > A & G

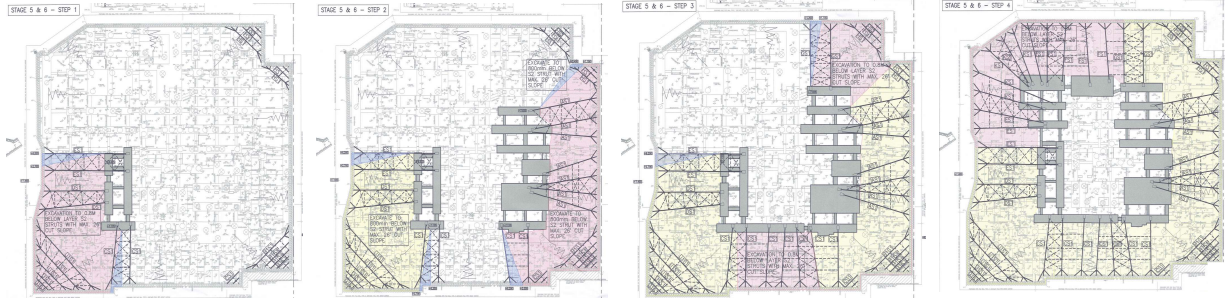
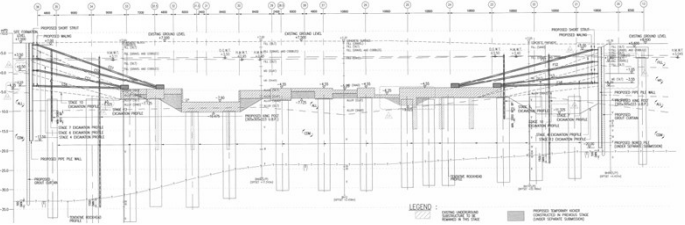
* Strain gauge location
 * Temp. strain gauge location

Preloading in pairs of strut

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Safe preloading sequence

Preloading sequence for raking struts

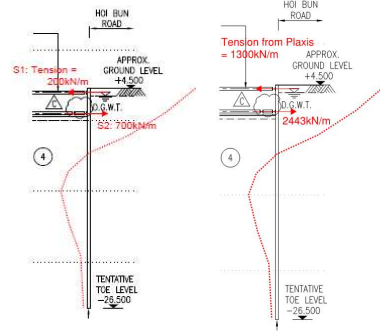
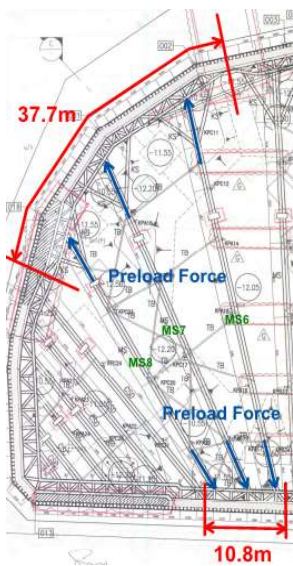


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Safe preloading sequence

Unbalanced loading



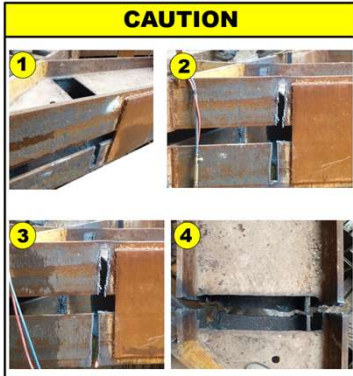
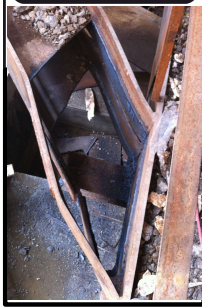
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Safe preloading sequence

Safe release of forces in strut

DANGER



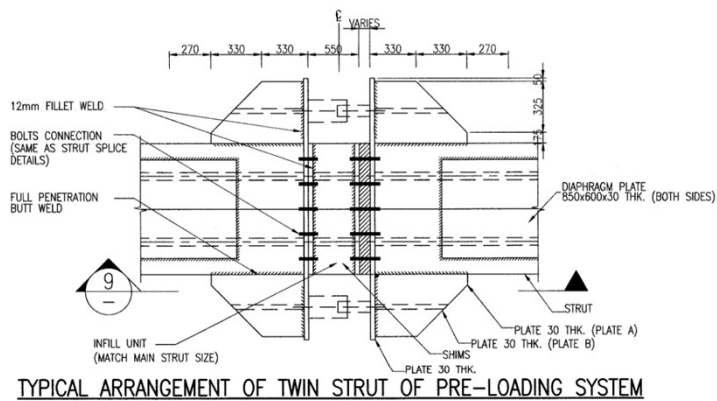
<p>PHOTO OF INITIAL OPENING AT THE WEB</p>	<p>DETAIL OF OPENING AT THE WEB</p>	<p>3D ILLUSTRATION</p>	<p>STEP 1</p> <ol style="list-style-type: none"> 1. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE 2. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE 3. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE
<p>PHOTO AFTER CUTTING THE FLANGE OF LOWER MEMBER</p>	<p>DETAIL OF CUT SLICE AT THE HALF FLANGE OF LOWER MEMBER</p>	<p>3D ILLUSTRATION</p>	<p>STEP 2</p> <ol style="list-style-type: none"> 1. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE 2. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE 3. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE
<p>PHOTO AFTER CUTTING THE FLANGE OF UPPER MEMBER</p>	<p>DETAIL OF CUT SLICE AT THE HALF FLANGE OF UPPER MEMBER</p>	<p>3D ILLUSTRATION</p>	<p>STEP 3</p> <ol style="list-style-type: none"> 1. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE 2. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE 3. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE
<p>PHOTO AFTER CUTTING THE REMAINING FLANGE OF THE LOWER MEMBER</p>	<p>DETAIL OF CUT SLICE AT THE REMAINING FLANGE OF LOWER MEMBER</p>	<p>3D ILLUSTRATION</p>	<p>STEP 4</p> <ol style="list-style-type: none"> 1. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE 2. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE 3. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE
<p>PHOTO AFTER CUTTING THE REMAINING FLANGE OF THE UPPER MEMBER</p>	<p>DETAIL OF CUT SLICE AT THE REMAINING FLANGE OF UPPER MEMBER</p>	<p>3D ILLUSTRATION</p>	<p>STEP 5</p> <ol style="list-style-type: none"> 1. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE 2. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE 3. CUT OFF THE FLANGE OF LOWER MEMBER AT THE WEBSIDE

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Safe preloading sequence

Preloading detailing – Use of shims plates

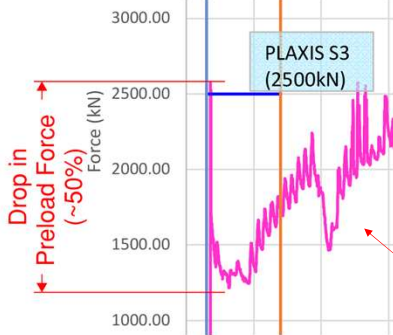
(C) Sharing of Lessons Learnt



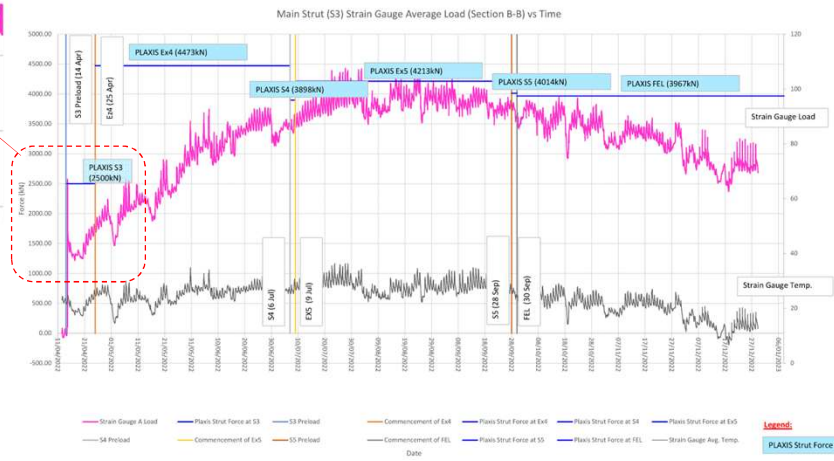
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Safe preloading sequence

Preloading detailing – Use of shims plates



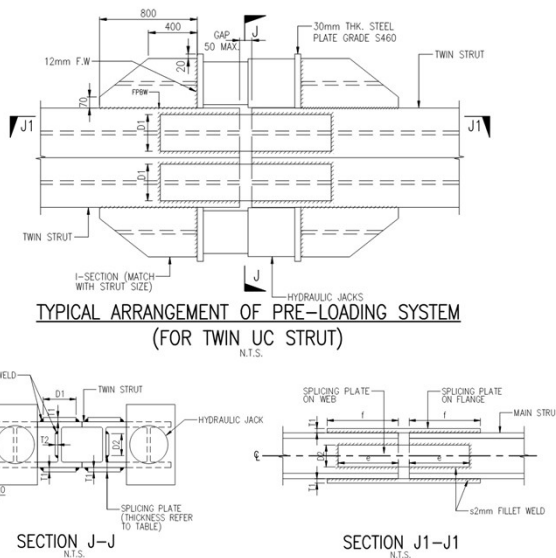
Graph of Strut Force (S3) against Time



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Safe preloading sequence

Preloading detailing – Use of splicing plates

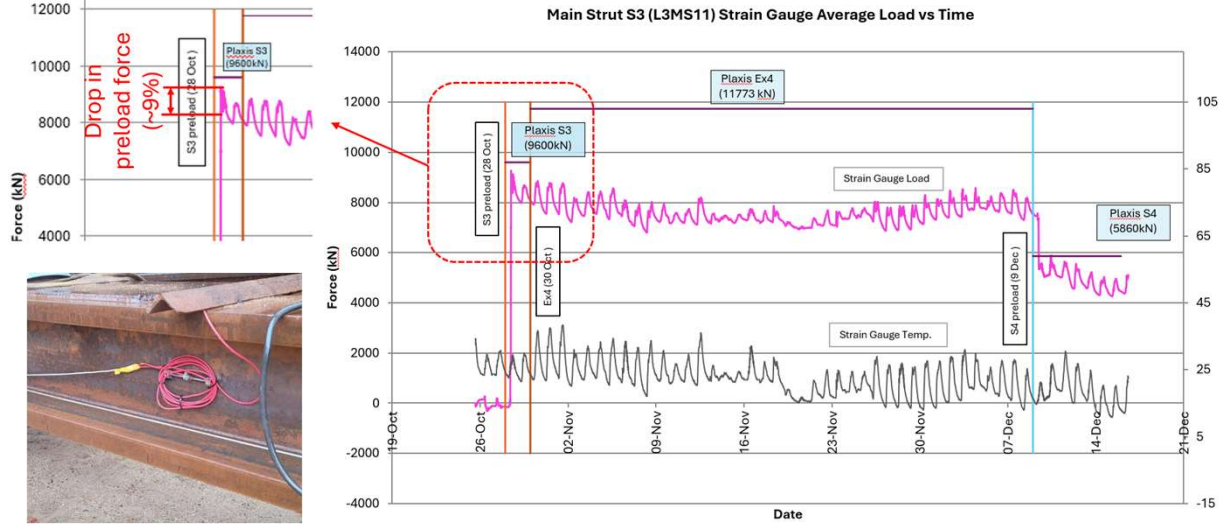


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Safe preloading sequence

Preloading detailing – Use of splicing plates

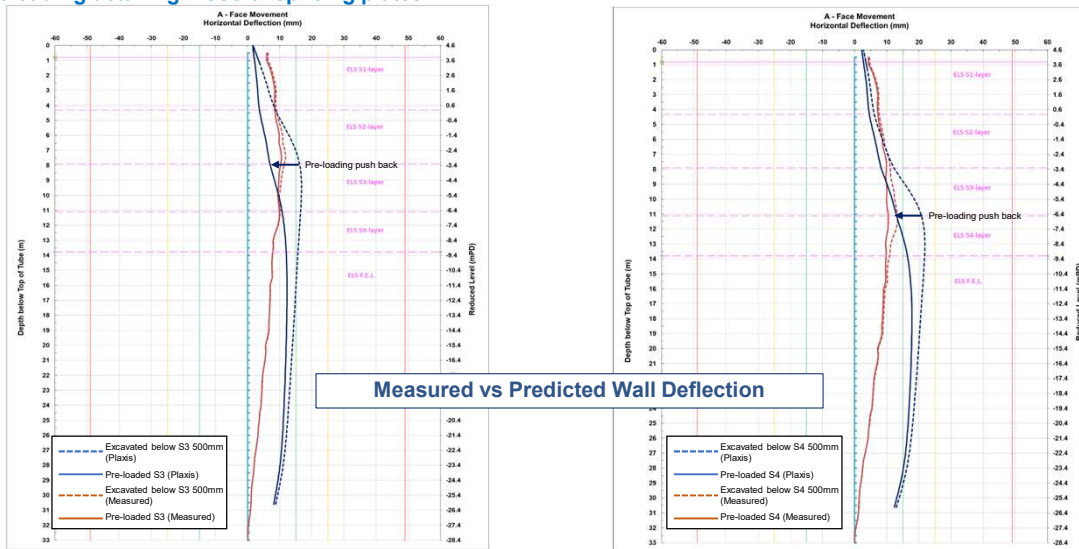
Graph of Strut Force (S3) against Time



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Safe preloading sequence

Preloading detailing – Use of splicing plates



Incliner for ELS – S3

Incliner for ELS – S4

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(D) Risk Excessive Water Ingress

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Risk of excessive water ingress

Some key considerations:

- Water cut-off wall type such as sheet pile, clutched pipe pile, or diaphragm wall.
- Conventional pipe pile wall is unclutched with grout curtain and lagging plate.
- Grout curtain design mix and control pressure – carry out trial on site. Review any abnormality in grout intake volume.
- Frequent inspection for any unforeseen excavated material that may damage the grout curtain.
- Install lagging plate early – don't leave the grouted soil exposed overnight.
- Utilities "windows" – prone to water ingress with conventional TAM grouting.



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Risk of excessive water ingress

Water ingress remedial work: sand bagging, needle grouting, pressing steel plate in advance

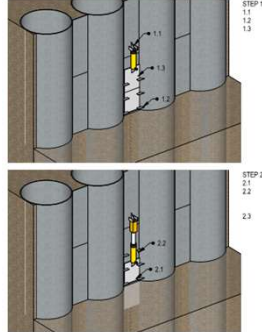


Needle grouting



Sand bagging

LAGGING PLATE JACKING SEQUENCE



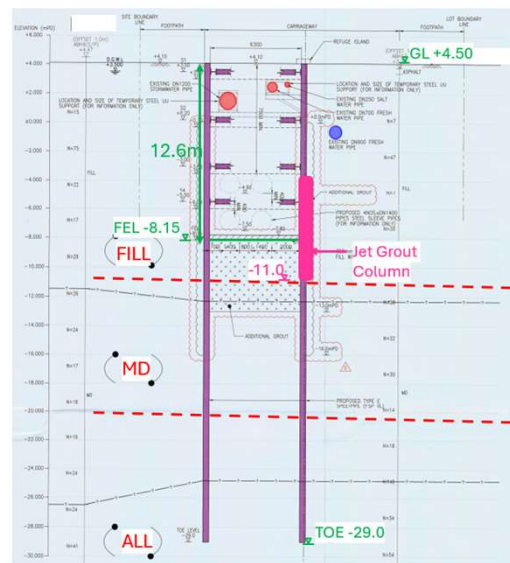
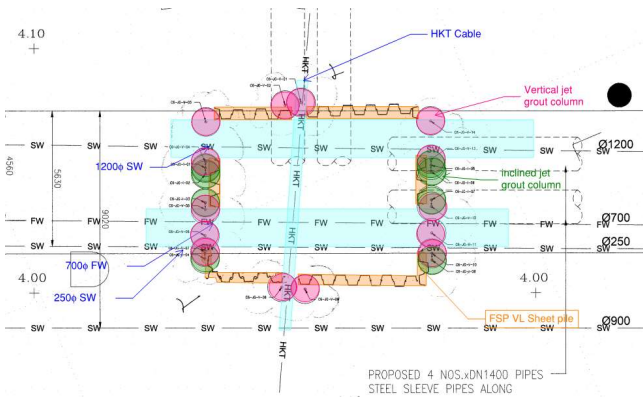
Pressing Steel Plate in advance



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Risk of excessive water ingress

Large utility windows, use jet-grout columns



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Risk of excessive water ingress

Localised lenses of soft marine clay

TUBES A MANCHETTES GROUTING

D) Sharing of Lessons Learnt

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GEO Technical Guidance Note No. 49 (TGN 49) Supplementary Guidelines on Precautionary Measures for Mitigating the Risks of Excessive Ground Loss and Sinkhole Formation Associated with Deep Excavations

Case No. 5: 60-66 Jardine's Bazaar

Date of incident		Ground Conditions	
17 November 2014		25m FILL/ALL	
Size of sinkhole		Top soil layers	
3.5m x 2.5m x 3.7m deep		40m	
Consequences		Depth of rockhead	
A passer-by fell into the sinkhole and suffered injuries		1 to 2.5m	
Major preceding construction activities		Depth of groundwater table	
Bulk excavation within pipe pile & grout curtain cofferdam in progress		2 to 3m	
Drilling method/flushing medium			
Concentric drilling/air for pipe piles			

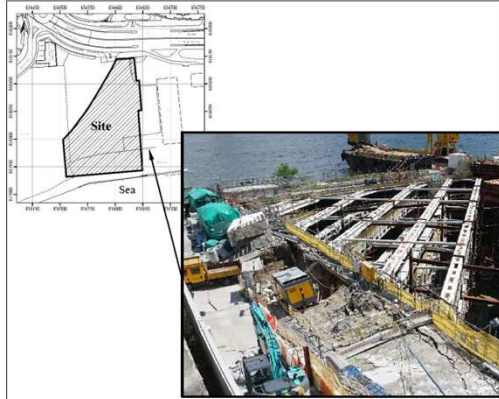
Case No. 8: Yip Kan Street, Aberdeen

Date of incident		Ground Conditions	
23 February 2019		9m FILL/MD	
Size of sinkhole		Top soil layers	
4m x 4m x 6m deep		20m	
Consequences		Depth of rockhead	
Yip Kan Street entirely closed temporarily		1 to 2.5m	
Major preceding construction activities		Depth of groundwater table	
Bulk excavation within pipe pile & grout curtain cofferdam in progress		2 to 3m	
Drilling method/flushing medium			
Concentric drilling/air for pipe piles			

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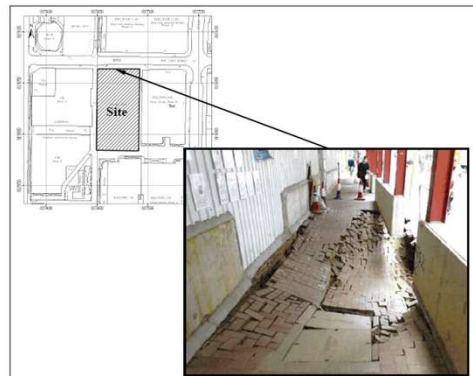
**GEO Technical Guidance Note No. 49 (TGN 49)
Supplementary Guidelines on Precautionary Measures for Mitigating
the Risks of Excessive Ground Loss and Sinkhole Formation Associated
with Deep Excavations**

Case No. 9: Lyric Theatre, West Kowloon Cultural District



Date of incident	25 July 2019	Ground Conditions	
Size of sinkhole	10m x 5m x 2m deep	Top soil layers	27m FILL
Consequences	Adjacent site area/site office affected		
Major preceding construction activities	Bulk excavation within pipe pile & grout curtain cofferdam in progress	Depth of rockhead	45m
Drilling method/flushing medium	Concentric drilling/air for pipe piles	Depth of groundwater table	2m

Case No. 11: Hok Yuen Street, Hung Hom

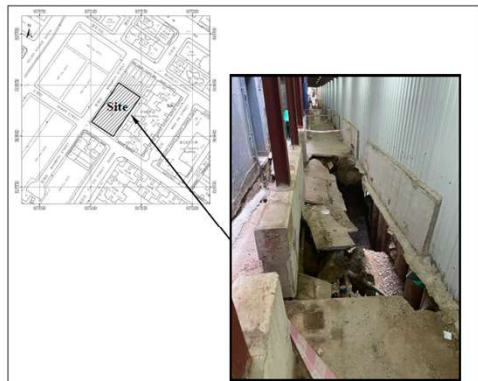


Date of incident	3 April 2023	Ground Conditions	
Size of sinkhole	6m x 3.8m x 1.8m deep	Top soil layers	6-12m FILL
Consequences	Adjacent footpath temporarily closed, carriageway undermined and underground utilities damaged		
Major preceding construction activities	Bulk excavation within pipe pile & grout curtain cofferdam in progress	Depth of rockhead	32m
Drilling method/flushing medium	Concentric drilling/air for pipe piles	Depth of groundwater table	2 to 2.5m

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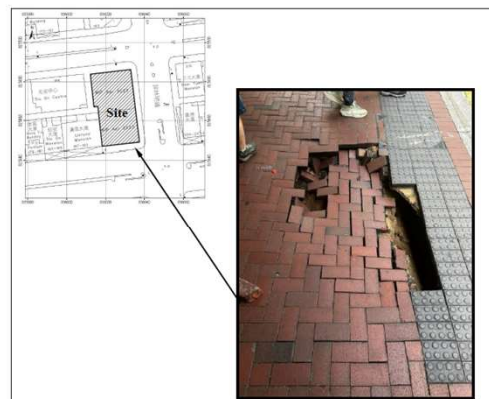
**GEO Technical Guidance Note No. 49 (TGN 49)
Supplementary Guidelines on Precautionary Measures for Mitigating
the Risks of Excessive Ground Loss and Sinkhole Formation Associated
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Case No. 13: Whampoa Street, Hung Hom



Date of incident	20 May 2023	Ground Conditions	
Size of sinkhole	5m x 1m x 5m deep	Top soil layers	4-5m FILL 3-4m MD 4m ALL
Consequences	Adjacent service lane temporarily closed and underground utilities damaged		
Major preceding construction activities	Bulk excavation within pipe pile & grout curtain cofferdam in progress	Depth of rockhead	18 to 20m
Drilling method/flushing medium	Concentric drilling/air for pipe piles	Depth of groundwater table	1.6m

Case No. 15: Hennessey Road, Wan Chai



Date of incident	5 June 2023	Ground Conditions	
Size of sinkhole	1.5m x 1m x 0.7m deep	Top soil layers	6m FILL 3m MD 5m ALL
Consequences	Adjacent walkway was temporarily closed		
Major preceding construction activities	Bulk excavation within pipe pile & grout curtain cofferdam in progress	Depth of rockhead	30m
Drilling method/flushing medium	Concentric drilling/air for pipe piles	Depth of groundwater table	0.3m

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Geotechnical Engineering Office, Civil Engineering and Development Department
The Government of the Hong Kong Special Administrative Region

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4.2 A review was carried out by GEO on incidents occurred between 2007 and 2019 with relevant records available. Lee (2019) documented the finding of the review. The objective of the review was to look for any common attributes in terms of site conditions and construction methods which may contribute to excessive ground loss or formation of sinkholes. Some of the key contributory factors identified are summarised below:

- Difficult site conditions particularly vulnerable to ground loss
- Disturbance to adjacent soil during piling operations
- Ingress of soil through gaps between non-interlocking piles
- Excessive groundwater ingress and improperly constructed or damaged grout curtains
- Inadequate site supervision and lack of contingency plan.

5.2 Disturbance to Adjacent Soil during Piling Operations

5.2.1 Compressed air is commonly used in piling operations for flushing and extracting cuttings from drillholes/boreholes. High air flushing pressure could cause excessive disturbance to the adjacent ground and loss of soil around/beneath the drill bit, resulting in a well-known “overbreak” phenomenon (see Annex TGN 49 A1). When boulders or a mixed soil/rock stratum are encountered, a higher air pressure and a longer time are often needed to advance the drill bit. This process may significantly increase the risk of ground loss.

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Thank You

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